

SHIP TODAY



Work Order ID 51169

August 5, 2009 2:16:50 PM

Page 1

Item ID: D3121-045

Accept



Setup Start



Revision ID: E

Stop



Item Name: Bracket Assembly

Start Date: 8/05/09 Start Qty: 1.00



Cust Item ID:

Required Date: 8/05/09 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Draw Nbr

Revision Nbr

D3121

Rev E

100



Bandsaw

BAND SAW

Jeaspa Bandsaw

Memo

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

0.00

0.00

110



HAAS 1

HAAS CNC vertical machine #1

HAAS CNC VERTICAL MACHINING #1

Memo

0.00

0.00

N/A

0.00

0.00

120



QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

Memo

use
bracket already
in stock D3121-15

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Item ID: D3121-045

Revision ID: E

Item Name: Bracket Assembly

Start Date: 8/05/09 Start Qty: 1.00

Required Date: 8/05/09 Req'd Qty: 1.00

Accept



Setup Start



Stop

**Reference:**

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



QC

Quality Control

QC8- Inspect parts - second check

0.00

0.00

140



Small Fab

Small Fab

0.00

0.00

Small Fab

Memo

Assemble D3121-045 as per Dwg D3121. Identify as D3121-045

BD 09.08.05
EP 09/08/05

150



QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

0.00

S 07/08/05

(A)

D

Work Order ID 51169



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Item ID: D3121-045

Revision ID: E

Item Name: Bracket Assembly

Start Date: 8/05/09 Start Qty: 1.00

Accept



Setup Start



Required Date: 8/05/09 Req'd Qty: 1.00



Cust Item ID:

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
Description

160

Identify as per dwg & Stock Location: *4/11/09*Set Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Packaging

Memo

0.00

Packaging

170



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

9/8/09 54 W

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

*09-08-09**MF 09-08-09 B*

Picklist Print

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Work Order ID: 51169



Parent Item: D3121-045RevE



Parent Item Name: Bracket Assembly

Start Date: 8/05/09

Required Date: 8/05/09

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3121-21RevE		Manufactured	No			140	Each	74.0000	2.0000		<i>8/09/09/05</i>	

Bolt

Warehouse

Location

Main Warehouse

ST	74	
46032	17	
46739	17	
50096	40	

D3121-241RevE

Manufactured No



Bearing Assembly

Loc Qty

Loc Code

2

2

8/09/09/05

Warehouse

Location

Main Warehouse

ST	60	
46169	60	
	f	

M174B1.250X02.000

Purchased No

17-4 SS Bar 1.250 x 2.00

2

Loc Qty

Loc Code

u

Warehouse

Location

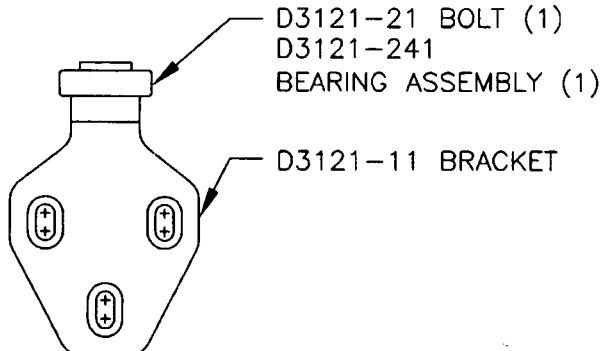
Main Warehouse

MAT	28.56	
109851	4.56	
111787	24	

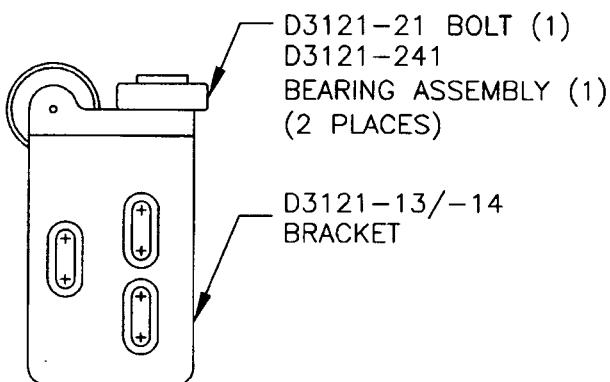
D3121-15

DART

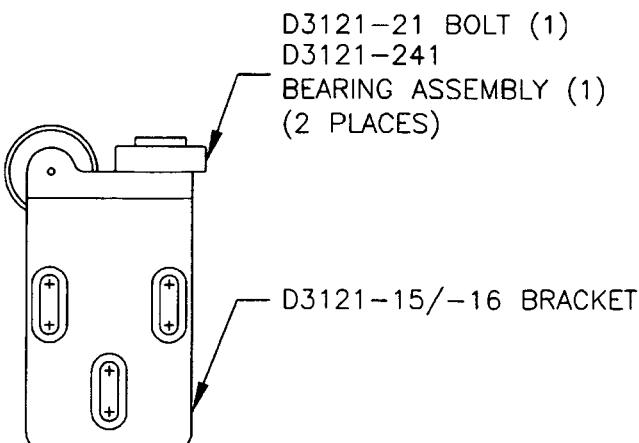
DESIGN <i>4</i>	DRAWN BY <i>CE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED <i>4</i>	APPROVED <i>4</i>	DRAWING NO. D3121
		REV. E SHEET 1 OF 10
DATE 07.11.07		TITLE SCALE 1:2
A	02.04.15	NEW ISSUE
B	03.01.16	ADD RIDGES; ADD MAT'L PROP; FIX P/N ADD -141/-143/-144/-145/-146
C	04.02.17	ADD CLEARANCE; USE -241 BEARING
D	06.05.17	D3121-25 CAP WAS 1.024, NOW 1.000
E	07.11.07	ADD TOLERANCE TO 0.032 (DETAIL B)

RELEASED
07.11.07 TW**D3121-041 BRACKET ASSEMBLY**

(REPLACES PREMIER P/N B30-23000-33)

**D3121-043 (SHOWN) / D3121-044 (OPPOSITE)
BRACKET ASSEMBLY**

(REPLACES PREMIER P/N B30-23000-37/-38)

Long SWC**D3121-045 (SHOWN) / D3121-046 (OPPOSITE)
BRACKET ASSEMBLY**

(REPLACES PREMIER P/N B30-23000-35/-36)

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